

Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Date of issue: 05/23/2017 Version: 5.0

SECTION 1: Identification			
1.1. Identification			
Product form	: Mixture		
Trade name	: Sn/Sb 95/5		
Product code	: A00000071		
1.2. Recommended use and restrictions			
Recommended use	: Alloys for brazing/soldering and other metallurgica		
1.3. Supplier			
Lucas-Milhaupt, Inc. 5656 South Pennsylvania Ave. Cudahy, WI 53110 - USA T (414)-769-6000 LM_SDSinfo@lucasmilhaupt.com - www.Lucasm	ilhaupt.com		
1.4. Emergency telephone number			
Emergency number	: CHEMTREC within the USA and Canada: 1-800-4 CHEMTREC outside the USA and Canada +1 70		
SECTION 2: Hazard(s) identification			
2.1. Classification of the substance or mi	xture		
GHS US classification			
Specific target organ H373 toxicity — Repeated	May cause damage to organs through pro	longed or repeated exposure.	
exposure, Category 2			
Full text of H statements : see section 16			
2.2. GHS Label elements, including preca	utionary statements		
GHS US labelling			
Hazard pictograms (GHS US)			
Signal word (GHS US)	: Warning		
Hazard statements (GHS US)	: H373 - May cause damage to organs through pro	longed or repeated exposure.	
Precautionary statements (GHS US)	: P260 - Do not breathe dust/fume/gas/mist/vapour P314 - Get medical advice/attention if you feel un P501 - Dispose of contents/container to hazardou accordance with local, regional, national and/or in	well. s or special waste collection po	int, in
2.3. Other hazards which do not result in	classification		
No additional information available			
2.4. Unknown acute toxicity (GHS US)			
Not applicable			
SECTION 3: Composition/information	on ingredients		
3.1. Substances			
Not applicable			
3.2. Mixtures			
Name		Product identifier	%
Tin		(CAS-No.) 7440-31-5	94.5 - 96
Antimony		(CAS-No.) 7440-36-0	4.5 - 5.5

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTIO	ON 4: First-aid me	asures
4.1.	Description of first ai	d measures
First-aid	measures general	: Call a poison center or a doctor if you feel unwell.
	measures after inhalatio	
	measures after skin con	
	measures after eye con	
First-aid	measures after ingestion	: Rinse mouth. Call a poison center or a doctor if you feel unwell.
4.2.	Most important symp	toms and effects (acute and delayed)
No additi	onal information availab	le
4.3.	Immediate medical at	tention and special treatment, if necessary
Treat syr	nptomatically.	
SECTIO	ON 5: Fire-fighting	measures
5.1.	Suitable (and unsuita	ble) extinguishing media
Suitable	extinguishing media	: Dry powder. Water spray. Foam.
Unsuitab	le extinguishing media	: Water.
5.2.	Specific hazards aris	ing from the chemical
Reactivity	y	: The product is non-reactive under normal conditions of use, storage and transport.
5.3.	Special protective eq	uipment and precautions for fire-fighters
Protectio	n during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
SECTIO	ON 6: Accidental r	elease measures
6.1.		s, protective equipment and emergency procedures
6.1.1.	For non-emergency p	
_	cy procedures	: Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapours/spray.
Emorgon		
6.1.2.	For emergency respo	
Protectiv	e equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
6.2.	<b>Environmental preca</b>	utions
Avoid rel	ease to the environmen	L.
6.3.	Methods and materia	I for containment and cleaning up
Methods	for cleaning up	: Mechanically recover the product.
Other info	ormation	: Dispose of materials or solid residues at an authorized site.
6.4.	Reference to other se	ctions
For furthe	er information refer to se	ection 13.
SECTIO	ON 7: Handling an	d storage
7.1.	Precautions for safe	handling
Precautio	ons for safe handling	<ul> <li>Ensure good ventilation of the work station. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapours/spray.</li> </ul>
Hygiene	measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
7.2.	Conditions for safe s	torage, including any incompatibilities
Storage of	conditions	: Store in a well-ventilated place. Keep cool.
SECTIO	ON 8: Exposure co	ontrols/personal protection
8.1.	Control parameters	
Antimo	ony (7440-36-0)	
ACGIH		ACGIH TWA (mg/m <sup>3</sup> ) 0.5 mg/m <sup>3</sup>

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Antimony (7440-36-0)		
OSHA	OSHA PEL (TWA) (mg/m³)	0.5 mg/m³
IDLH	US IDLH (mg/m³)	50 mg/m³
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.5 mg/m³
Tin (7440-31-5)		
ACGIH	ACGIH TWA (mg/m³)	2 mg/m³
IDLH	US IDLH (mg/m³)	100 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (mg/m³)	2 mg/m <sup>3</sup>

#### 8.2. Appropriate engineering controls

Appropriate engineering controls Environmental exposure controls : Ensure good ventilation of the work station.: Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

<b>SECTION 9: Physical and chemical p</b>	roperties
9.1. Information on basic physical and cl	nemical properties
Physical state	: Solid
Appearance	: White to light yellow metallic luster, various forms.
Colour	: No data available
Odour	: No data available
Odour threshold	: No data available
рН	: No data available
Melting point	: 464 °F
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: Not applicable
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: Not applicable
Explosive properties	: No data available

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Oxidising properties	: No data available
9.2. Other information	
No additional information available	
SECTION 10, Stability and read	tivity.
SECTION 10: Stability and react	livity
10.1. Reactivity	
The product is non-reactive under normal	conditions of use, storage and transport.
10.2. Chemical stability	
Stable under normal conditions.	
10.3. Possibility of hazardous react	ions
No dangerous reactions known under norr	nal conditions of use.
10.4. Conditions to avoid	
None under recommended storage and ha	andling conditions (see section 7).
10.5. Incompatible materials	
Oxidizing agent. Strong acids. Strong base	es.
10.6. Hazardous decomposition pro	
-	se, hazardous decomposition products should not be produced.
SECTION 11: Toxicological info	
11.1. Information on toxicological e	ffects
Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Antimony (7440-36-0)	
LD50 oral rat	7 g/kg
ATE US (oral)	7000 mg/kg bodyweight
Tin (7440-31-5)	
LD50 oral rat	700 mg/kg
ATE US (oral)	700 mg/kg bodyweight
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
SECTION 12: Ecological inform	ation
12.1. Toxicity	
	. The product is not considered harmful to aquatic organisms nor to cause long-term adverse

Ecology -	general :	The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
12.2.	Persistence and degradability	
No additio	onal information available	
12.3.	Bioaccumulative potential	
No additio	onal information available	

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

No additional information available

#### SECTION 13: Disposal considerations

#### **13.1. Disposal methods** Waste treatment methods

: Dispose of contents/container in accordance with licensed collector's sorting instructions.

#### **SECTION 14: Transport information**

#### **Department of Transportation (DOT)**

In accordance with DOT

Not regulated

**Transportation of Dangerous Goods** 

Not regulated

#### Transport by sea

Not regulated

#### Air transport

Not regulated

#### SECTION 15: Regulatory information

15.1. US Federal regulations

Antimony (7440-36-0)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 $\mu m$
Tin (7440-31-5)	

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. International regulations

Antimony (7440-36-0)	
Listed on the TCSI (Taiwan Chemical Substance Inventory)	
Tin (7440-31-5)	
Listed on the TCSI (Taiwan Chemical Substance Inventory)	

#### 15.3. US State regulations

Component	State or local regulations
Antimony(7440-36-0)	U.S Massachusetts - Right To Know List U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S Pennsylvania - RTK (Right to Know) List

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Component	State or local regulations
Tin(7440-31-5)	U.S Massachusetts - Right To Know List U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) List

### **SECTION 16: Other information**

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

H373	May cause damage to organs through prolonged or repeated exposure.
FPA health hazard	: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.
FPA fire hazard	: 1 - Materials that must be preheated before ignition can occur.
IFPA reactivity	: 0 - Material that in themselves are normally stable, even under fire conditions.
lazard Rating	$\checkmark$
lealth	: 2 Moderate Hazard - Temporary or minor injury may occur
	* - Chronic (long-term) health effects may result from repeated overexposure
lammability	<ul> <li>1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)</li> </ul>
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NO react with water, polymerize, decompose, condense, or self-react. Non-Explosives.
Personal protection	: B
	B - Safety glasses, Gloves

SDS US (GHS HazCom 2012)

Although reasonable care has been taken in the preparation of this document, we extend no warranties and make no representations as to the accuracy or completeness of the information contained therein, and assume no responsibility regarding the suitability of this information for the user's intended purposes or for the consequences of its use. Each individual should make a determination as to the suitability of the information for their particular purpose(s). Lucas-Milhaupt, Inc.